

Amendments to the Specification

Please replace paragraph [0014] with the following amended paragraph:

[0014] The cavity forming surface 43 at the claw portion 42 is configured so that its outer circumferential portion 44 is projected from a cylindrical surface 47 of the cylindrical body portion 41 in the direction perpendicular to the axis line A by 50 μm at room temperature (20°C). Further, the dimension of a base portion 45 of the claw portion 42 in the direction of the axis line A, which corresponds to a boundary portion between the cylindrical body portion 41 of the inner stamper holder 16 and the claw portion 42, is 100 μm at room temperature. The claw portion 42 is formed so that it is connected with the cylindrical body portion 41 at a connection point 45a on said base portion 45 on the side opposite to the cavity. Then, a holding surface 46 is formed so that it diverges in a tapered fashion toward the cavity so as to connect the connection point 45a on said base portion 45 with the outer circumferential portion 44 of the cavity-forming surface 43. Then, a connecting surface 48 having a concave arcuate cross section is formed on the holding surface 46 on the side opposite to the cavity so that the holding surface 46 is connected to the cylindrical surface 47 smoothly at the connection point 45a on the base portion 45. Thus, the majority of said holding surface 46 consists of a tapered surface and is

connected to the cylindrical surface 47 via the connecting surface 48. Further, said cylindrical surface 47 is formed perpendicularly to said cavity forming surface 43 to face the inner circumferential surface 32 of said stamper 20 equidistantly.